Section 1: Identification

Product Identifier: Turbine Oil & Ultra Clean Turbine Oil

Other means of identification:
- Turbine Oil 32
- Turbine Oil 46
- Turbine Oil 68
- Turbine Oil 100
- Ultra Clean Turbine Oil 32
- Ultra Clean Turbine Oil 46
- Ultra Clean Turbine Oil 68

SDS Number: 778982

Intended Use: Turbine Oil

Uses Advised Against: All others

Emergency Health and Safety Number:
- CHEMTREC: 800-424-9300 (24 Hours)
- CANUTEC: 613-996-6666
- CHEMTREC Mexico: 01-800-681-9531

Manufacturer:
Phillips 66 Lubricants
P.O. Box 4428
Houston, TX 77210

SDS Information:
- Phone: 800-762-0942
- Email: SDS@P66.com
- URL: www.Phillips66.com

Customer Service:
U.S.: 1-800-822-6457 or International: +1-83-2486-3363

Technical Information: 1-877-445-9198

Section 2: Hazards Identification

Classified Hazards
This material is not hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.

No classified hazards

Section 3: Composition / Information on Ingredients

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CASRN</th>
<th>Concentration¹</th>
</tr>
</thead>
<tbody>
<tr>
<td>Distillates, petroleum, hydrotreated heavy paraffinic</td>
<td>64742-54-7</td>
<td>&gt;95</td>
</tr>
<tr>
<td>Non-Hazardous Materials</td>
<td>VARIOUS</td>
<td>&lt;5</td>
</tr>
</tbody>
</table>

¹ All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

Section 4: First Aid Measures

Eye Contact: If irritation or redness develops from exposure, flush eyes with clean water. If symptoms persist, seek medical attention.

Skin Contact: Remove contaminated shoes and clothing and cleanse affected area(s) thoroughly by washing with mild soap and water or a waterless hand cleaner. If irritation or redness develops and persists, seek medical attention.

Inhalation (Breathing): First aid is not normally required. If breathing difficulties develop, move victim away from source of exposure and into fresh air in a position comfortable for breathing. Seek immediate medical attention.

Ingestion (Swallowing): First aid is not normally required; however, if swallowed and symptoms develop, seek medical attention.
Most important symptoms and effects, both acute and delayed: Inhalation of oil mists or vapors generated at elevated temperatures may cause respiratory irritation. Accidental ingestion can result in minor irritation of the digestive tract, nausea and diarrhea. Dry skin and possible irritation with repeated or prolonged exposure.

Notes to Physician: Acute aspirations of large amounts of oil-laden material may produce a serious aspiration pneumonia. Patients who aspirate these oils should be followed for the development of long-term sequelae. Inhalation exposure to oil mists below current workplace exposure limits is unlikely to cause pulmonary abnormalities.

Section 5: Fire-Fighting Measures

NFPA 704 Hazard Class

Health: 0  Flammability: 1  Instability: 0  
0 (Minimal)  
1 (Slight)  
2 (Moderate)  
3 (Serious)  
4 (Severe)

Extinguishing Media: Dry chemical, carbon dioxide, foam, or water spray is recommended. Water or foam may cause frothing of materials heated above 212°F / 100°C. Carbon dioxide can displace oxygen. Use caution when applying carbon dioxide in confined spaces. Simultaneous use of foam and water on the same surface is to be avoided as water destroys the foam.

Specific hazards arising from the chemical

Unusual Fire & Explosion Hazards: This material may burn, but will not ignite readily. If container is not properly cooled, it can rupture in the heat of a fire.

Hazardous Combustion Products: Combustion may yield smoke, carbon monoxide, and other products of incomplete combustion. Oxides of sulfur, nitrogen or phosphorus may also be formed.

Special protective actions for firefighters: For fires beyond the initial stage, emergency responders in the immediate hazard area should wear protective clothing. When the potential chemical hazard is unknown, in enclosed or confined spaces, a self contained breathing apparatus should be worn. In addition, wear other appropriate protective equipment as conditions warrant (see Section 8).

Isolate immediate hazard area and keep unauthorized personnel out. Stop spill/release if it can be done safely. Move undamaged containers from immediate hazard area if it can be done safely. Water spray may be useful in minimizing or dispersing vapors and to protect personnel. Cool equipment exposed to fire with water, if it can be done safely. Avoid spreading burning liquid with water used for cooling purposes.

See Section 9 for Flammable Properties including Flash Point and Flammable (Explosive) Limits

Section 6: Accidental Release Measures

Personal precautions, protective equipment and emergency procedures: This material may burn, but will not ignite readily. Keep all sources of ignition away from spill/release. Stay upwind and away from spill/release. Avoid direct contact with material. For large spillages, notify persons down wind of the spill/release, isolate immediate hazard area and keep unauthorized personnel out. Wear appropriate protective equipment, including respiratory protection, as conditions warrant (see Section 8). See Sections 2 and 7 for additional information on hazards and precautionary measures.

Environmental Precautions: Stop spill/release if it can be done safely. Prevent spilled material from entering sewers, storm drains, other unauthorized drainage systems, and natural waterways. Use water sparingly to minimize environmental contamination and reduce disposal requirements. If spill occurs on water notify appropriate authorities and advise shipping of any hazard. Spills into or upon navigable waters, the contiguous zone, or adjoining shorelines that cause a sheen or discoloration on the surface of the water, may require notification of the National Response Center (phone number 800-424-8802).
Methods and material for containment and cleaning up: Notify relevant authorities in accordance with all applicable regulations. Immediate cleanup of any spill is recommended. Dike far ahead of spill for later recovery or disposal. Absorb spill with inert material such as sand or vermiculite, and place in suitable container for disposal. If spilled on water remove with appropriate methods (e.g. skimming, booms or absorbents). In case of soil contamination, remove contaminated soil for remediation or disposal, in accordance with local regulations.

Recommended measures are based on the most likely spillage scenarios for this material; however local conditions and regulations may influence or limit the choice of appropriate actions to be taken. See Section 13 for information on appropriate disposal.

Section 7: Handling and Storage

Precautions for safe handling: Keep away from flames and hot surfaces. Wash thoroughly after handling. Use good personal hygiene practices and wear appropriate personal protective equipment (see section 8). Spills will produce very slippery surfaces. Do not enter confined spaces such as tanks or pits without following proper entry procedures such as ASTM D-4276 and 29CFR 1910.146. Do not wear contaminated clothing or shoes.

Conditions for safe storage: Keep container(s) tightly closed and properly labeled. Use and store this material in cool, dry, well-ventilated area away from heat and all sources of ignition. Store only in approved containers. Keep away from any incompatible material (see Section 10). Protect container(s) against physical damage.

"Empty" containers retain residue and may be dangerous. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, or other sources of ignition. They may explode and cause injury or death. "Empty" drums should be completely drained, properly bunged, and promptly shipped to the supplier or a drum reconditioner. All containers should be disposed of in an environmentally safe manner and in accordance with governmental regulations. Before working on or in tanks which contain or have contained this material, refer to OSHA regulations, ANSI Z49.1, and other references pertaining to cleaning, repairing, welding, or other contemplated operations.

Section 8: Exposure Controls / Personal Protection

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH</th>
<th>OSHA</th>
<th>Other</th>
</tr>
</thead>
<tbody>
<tr>
<td>Distillates, petroleum, hydrotreated heavy paraffinic</td>
<td>TWA: 5mg/m³ STEL: 10 mg/m³ as Oil Mist, if Generated</td>
<td>TWA: 5mg/m³ as Oil Mist, if Generated</td>
<td>---</td>
</tr>
</tbody>
</table>

Note: State, local or other agencies or advisory groups may have established more stringent limits. Consult an industrial hygienist or similar professional, or your local agencies, for further information.

Engineering controls: If current ventilation practices are not adequate to maintain airborne concentrations below the established exposure limits, additional engineering controls may be required.

Eye/Face Protection: The use of eye/face protection is not normally required; however, good industrial hygiene practice suggests the use of eye protection that meets or exceeds ANSI Z87.1 whenever working with chemicals.

Skin/Hand Protection: The use of skin protection is not normally required; however, good industrial hygiene practice suggests the use of gloves or other appropriate skin protection whenever working with chemicals. Suggested protective materials: Nitrile

Respiratory Protection: Where there is potential for airborne exposure above the exposure limit a NIOSH certified air purifying respirator equipped with R or P95 filters may be used.

A respiratory protection program that meets or is equivalent to OSHA 29 CFR 1910.134 and ANSI Z88.2 should be followed whenever workplace conditions warrant a respirator's use. Air purifying respirators provide limited protection and cannot be used in atmospheres that exceed the maximum use concentration (as directed by regulation or the manufacturer's instructions), in oxygen deficient (less than 19.5 percent oxygen) situations, or under conditions that are immediately dangerous to life and health (IDLH).

Suggestions provided in this section for exposure control and specific types of protective equipment are based on readily available information. Users should consult with the specific manufacturer to confirm the performance of their protective equipment. Specific situations may require consultation with industrial hygiene, safety, or engineering professionals.

Section 9: Physical and Chemical Properties

Note: Unless otherwise stated, values are determined at 20°C (68°F) and 760 mm Hg (1 atm). Data represent typical values and are not intended to be specifications.
Section 10: Stability and Reactivity

Reactivity: Not chemically reactive.

Chemical stability: Stable under normal ambient and anticipated conditions of use.

Possibility of hazardous reactions: Hazardous reactions not anticipated.

Conditions to avoid: Extended exposure to high temperatures can cause decomposition. Avoid all possible sources of ignition.

Incompatible materials: Avoid contact with strong oxidizing agents and strong reducing agents.

Hazardous decomposition products: Not anticipated under normal conditions of use.

Section 11: Toxicological Information

Information on Toxicological Effects of Substance/Mixture

<table>
<thead>
<tr>
<th>Substance / Mixture</th>
<th>Acute Toxicity</th>
<th>Hazard</th>
<th>Additional Information</th>
<th>LC50/LD50 Data</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inhalation</td>
<td>Unlikely to be harmful</td>
<td></td>
<td></td>
<td>&gt;5 mg/L (mist, estimated)</td>
</tr>
<tr>
<td>Dermal</td>
<td>Unlikely to be harmful</td>
<td></td>
<td></td>
<td>&gt; 2 g/kg (estimated)</td>
</tr>
<tr>
<td>Oral</td>
<td>Unlikely to be harmful</td>
<td></td>
<td></td>
<td>&gt; 5 g/kg (estimated)</td>
</tr>
</tbody>
</table>

Aspiration Hazard: Not expected to be an aspiration hazard.

Skin Corrosion/Irritation: Not expected to be irritating. Repeated exposure may cause skin dryness or cracking.

Serious Eye Damage/Irritation: Not expected to be irritating.

Skin Sensitization: No information available on the mixture, however none of the components have been classified for skin sensitization (or are below the concentration threshold for classification).

Respiratory Sensitization: No information available.

Specific Target Organ Toxicity (Single Exposure): Not expected to cause organ effects from single exposure.

Specific Target Organ Toxicity (Repeated Exposure): Not expected to cause organ effects from repeated exposure.

Carcinogenicity: No information available on the mixture, however none of the components have been classified for carcinogenicity (or are below the concentration threshold for classification).

Germ Cell Mutagenicity: No information available on the mixture, however none of the components have been classified for germ cell mutagenicity (or are below the concentration threshold for classification).
Reproductive Toxicity: No information available on the mixture, however none of the components have been classified for reproductive toxicity (or are below the concentration threshold for classification).

Information on Toxicological Effects of Components
Distillates, petroleum, hydrotreated heavy paraffinic

Carcinogenicity: This oil has been highly refined by a variety of processes to reduce aromatics and improve performance characteristics. It meets the IP-346 criteria of less than 3 percent PAH's and is not considered a carcinogen by the International Agency for Research on Cancer.

Section 12: Ecological Information

GHS Classification:
No classified hazards

Toxicity: All acute aquatic toxicity studies on samples of lubricant base oils show acute toxicity values greater than 100 mg/L for invertebrates, algae and fish. These tests were carried out on water accommodated fractions and the results are consistent with the predicted aquatic toxicity of these substances based on their hydrocarbon compositions.

Persistence and Degradability: The hydrocarbons in this material are not readily biodegradable, but since they can be degraded by microorganisms, they are regarded as inherently biodegradable.

Bioaccumulative Potential: Log Kow values measured for the hydrocarbon components of this material are greater than 5.3, and therefore regarded as having the potential to bioaccumulate. In practice, metabolic processes may reduce bioconcentration.

Mobility in Soil: Volatilization to air is not expected to be a significant fate process due to the low vapor pressure of this material. In water, base oils will float and spread over the surface at a rate dependent upon viscosity. There will be significant removal of hydrocarbons from the water by sediment adsorption. In soil and sediment, hydrocarbon components will show low mobility with adsorption to sediments being the predominant physical process. The main fate process is expected to be slow biodegradation of the hydrocarbon constituents in soil and sediment.

Other adverse effects: None anticipated.

Section 13: Disposal Considerations

The generator of a waste is always responsible for making proper hazardous waste determinations and needs to consider state and local requirements in addition to federal regulations. This material, if discarded as produced, would not be a federally regulated RCRA "listed" hazardous waste and is not believed to exhibit characteristics of hazardous waste. See Sections 7 and 8 for information on handling, storage and personal protection and Section 9 for physical/chemical properties. It is possible that the material as produced contains constituents which are not required to be listed in the SDS but could affect the hazardous waste determination. Additionally, use which results in chemical or physical change of this material could subject it to regulation as a hazardous waste. This material under most intended uses would become "Used Oil" due to contamination by physical or chemical impurities. Whenever possible, Recycle used oil in accordance with applicable federal and state or local regulations. Container contents should be completely used and containers should be emptied prior to discard.

Section 14: Transport Information

U.S. Department of Transportation (DOT)
Shipping Description: Not regulated
Note: If shipped by land in a packaging having a capacity of 3,500 gallons or more, the provisions of 49 CFR, Part 130 apply. (Contains oil)

International Maritime Dangerous Goods (IMDG)
Shipping Description: Not regulated
Note: U.S. DOT compliance requirements may apply. See 49 CFR 171.22, 23 & 25.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code:
Not applicable

International Civil Aviation Org. / International Air Transport Assoc. (ICAO/IATA)
UN/ID #: Not regulated
Section 15: Regulatory Information

CERCLA/SARA - Section 302 Extremely Hazardous Substances and TPQs (in pounds):
This material does not contain any chemicals subject to the reporting requirements of SARA 302 and 40 CFR 372.

CERCLA/SARA - Section 311/312 (Title III Hazard Categories)
- Acute Health Hazard: No
- Chronic Health Hazard: No
- Fire Hazard: No
- Pressure Hazard: No
- Reactive Hazard: No

CERCLA/SARA - Section 313 and 40 CFR 372:
This material does not contain any chemicals subject to the reporting requirements of SARA 313 and 40 CFR 372.

EPA (CERCLA) Reportable Quantity (in pounds):
This material does not contain any chemicals with CERCLA Reportable Quantities.

California Proposition 65:
This material does not contain any chemicals which are known to the State of California to cause cancer, birth defects or other reproductive harm at concentrations that trigger the warning requirements of California Proposition 65.

International Hazard Classification

Canada:
This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all the information required by the Regulations.

WHMIS Hazard Class: none

National Chemical Inventories
All components are either listed on the US TSCA Inventory, or are not regulated under TSCA. All components are either on the DSL, or are exempt from DSL listing requirements.

U.S. Export Control Classification Number: EAR99

Section 16: Other Information

Revised Sections or Basis for Revision:
Format change; Composition (Section 3); Physical Properties (Section 9)

Guide to Abbreviations:
ACGIH = American Conference of Governmental Industrial Hygienists; CASRN = Chemical Abstracts Service Registry Number; CEILING = Ceiling Limit (15 minutes); CERCLA = The Comprehensive Environmental Response, Compensation, and Liability Act; EPA = Environmental Protection Agency; GHS = Globally Harmonized System; IARC = International Agency for Research on Cancer; INSHT = National Institute for Health and Safety at Work; IOPEC = International Oil Pollution Compensation; LEL = Lower Explosive Limit; NE = Not Established; NFPA = National Fire Protection Association; NTP = National Toxicology Program; OSHA = Occupational Safety and Health Administration; PEL = Permissible Exposure Limit (OSHA); SARA = Superfund Amendments and Reauthorization Act; STEL = Short Term Exposure Limit (15 minutes); TLV = Threshold Limit Value (ACGIH); TWA = Time Weighted Average (8 hours); UEL = Upper Explosive Limit; WHMIS = Worker Hazardous Materials Information System (Canada)
Disclaimer of Expressed and implied Warranties:
The information presented in this Safety Data Sheet is based on data believed to be accurate as of the date this Safety Data Sheet was prepared. HOWEVER, NO WARRANTY OF MERCHANTABILITY, FITNESS FOR ANY PARTICULAR PURPOSE, OR ANY OTHER WARRANTY IS EXPRESSED OR IS TO BE IMPLIED REGARDING THE ACCURACY OR COMPLETENESS OF THE INFORMATION PROVIDED ABOVE, THE RESULTS TO BE OBTAINED FROM THE USE OF THIS INFORMATION OR THE PRODUCT, THE SAFETY OF THIS PRODUCT, OR THE HAZARDS RELATED TO ITS USE. No responsibility is assumed for any damage or injury resulting from abnormal use or from any failure to adhere to recommended practices. The information provided above, and the product, are furnished on the condition that the person receiving them shall make their own determination as to the suitability of the product for their particular purpose and on the condition that they assume the risk of their use. In addition, no authorization is given nor implied to practice any patented invention without a license.
# Material Safety Data Sheet

## 1. Product and Company Identification

<table>
<thead>
<tr>
<th>Product Name:</th>
<th>Turbine Oil &amp; Ultra Clean Turbine Oil (All Grades)</th>
</tr>
</thead>
<tbody>
<tr>
<td>MSDS Number:</td>
<td>778982</td>
</tr>
</tbody>
</table>
| Synonyms:     | Turbine Oil 32  
               | Turbine Oil 46  
               | Turbine Oil 68  
               | Turbine Oil 100  
               | Ultra Clean Turbine Oil 32  
               | Ultra Clean Turbine Oil 46  
               | Ultra Clean Turbine Oil 68 |
| Intended Use: | Turbine Oil |
| Manufacturer/Supplier: | ConocoPhillips  
                           | 600 N. Dairy Ashford  
                           | Houston, Texas 77079-1175 |
| Emergency Health and Safety Number: | Chemtrec: 800-424-9300 (24 Hours) |
| MSDS Information: | Phone: 800-762-0942  
                           | Email: MSDS@conocophillips.com  
                           | Internet: http://w3.conocophillips.com/NetMSDS/ |

## 2. Hazards Identification

### Appearance: Clear and bright
### Physical Form: Liquid
### Odor: Petroleum

### Potential Health Effects

**Eye:** Contact may cause mild eye irritation including stinging, watering, and redness.

**Skin:** Contact may cause mild skin irritation including redness and a burning sensation. Prolonged or repeated contact can defat the skin, causing drying and cracking of the skin, and possibly dermatitis (inflammation). A component of this material may cause an allergic skin reaction. No harmful effects from skin absorption are expected.

**Inhalation (Breathing):** No information available on acute toxicity.

**Ingestion (Swallowing):** Low degree of toxicity by ingestion.

**Signs and Symptoms:** Effects of overexposure may include irritation of the digestive tract, nausea and diarrhea. Inhalation of oil mist or vapors at elevated temperatures may cause respiratory irritation.

**Pre-Existing Medical Conditions:** Conditions which may be aggravated by exposure include skin disorders.
See Section 11 for additional Toxicity Information.

### 3. Composition / Information on Ingredients

<table>
<thead>
<tr>
<th>Component</th>
<th>CASRN</th>
<th>Concentration*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Lubricant Base Oil (Petroleum)</td>
<td>VARIOUS</td>
<td>&gt;99</td>
</tr>
<tr>
<td>Additives</td>
<td>PROPRIETARY</td>
<td>&lt;1</td>
</tr>
</tbody>
</table>

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

### 4. First Aid Measures

**Eye Contact:** If irritation or redness develops from exposure, flush eyes with clean water. If symptoms persist, seek medical attention.

**Skin Contact:** Remove contaminated shoes and clothing and cleanse affected area(s) thoroughly by washing with mild soap and water or a waterless hand cleaner. If irritation or redness develops and persists, seek medical attention.

**Inhalation (Breathing):** If respiratory symptoms develop, move victim away from source of exposure and into fresh air in a position comfortable for breathing. If symptoms persist, seek medical attention.

**Ingestion (Swallowing):** First aid is not normally required; however, if swallowed and symptoms develop, seek medical attention.

**Notes to Physician:** Acute aspirations of large amounts of oil-laden material may produce a serious aspiration pneumonia. Patients who aspirate these oils should be followed for the development of long-term sequelae. Inhalation exposure to oil mists below current workplace exposure limits is unlikely to cause pulmonary abnormalities.

### 5. Fire-Fighting Measures

**NFPA 704 Hazard Class**

- **Health:** 0  
- **Flammability:** 1  
- **Instability:** 0  

(0-Minimal, 1-Slight, 2-Moderate, 3-Serious, 4-Severe)

**Unusual Fire & Explosion Hazards:** This material may burn, but will not ignite readily. If container is not properly cooled, it can rupture in the heat of a fire.

**Extinguishing Media:** Dry chemical, carbon dioxide, foam, or water spray is recommended. Water or foam may cause frothing of materials heated above 212°F / 100°C. Carbon dioxide can displace oxygen. Use caution when applying carbon dioxide in confined spaces.

**Fire Fighting Instructions:** For fires beyond the initial stage, emergency responders in the immediate hazard area should wear protective clothing. When the potential chemical hazard is unknown, in enclosed or confined spaces, a self contained breathing apparatus should be worn. In addition, wear other appropriate protective equipment as conditions warrant (see Section 8).

Isolate immediate hazard area and keep unauthorized personnel out. Stop spill/release if it can be done safely. Move undamaged containers from immediate hazard area if it can be done safely. Water spray may be useful in minimizing or dispersing vapors and to protect personnel. Cool equipment exposed to fire with water, if it can be done safely. Avoid spreading burning liquid with water used for cooling purposes.

**Hazardous Combustion Products:** Combustion may yield smoke, carbon monoxide, and other products of incomplete combustion. Oxides of sulfur, nitrogen or phosphorus may also be formed.

See Section 9 for Flammable Properties including Flash Point and Flammable (Explosive) Limits

### 6. Accidental Release Measures

**Personal Precautions:** This material may burn, but will not ignite readily. Keep all sources of ignition away from spill/release. Stay upwind and away from spill/release. Notify persons and shipping down wind of the spill/release, isolate immediate hazard area and keep unauthorized personnel out. Wear appropriate protective equipment, including respiratory protection, as conditions warrant (see Section 8). See Sections 2 and 7 for additional information on hazards and precautionary measures.
Environmental Precautions: Stop spill/release if it can be done safely. Prevent spilled material from entering sewers, storm drains, other unauthorized drainage systems, and natural waterways. Use water sparingly to minimize environmental contamination and reduce disposal requirements. If spill occurs on water notify appropriate authorities and advise shipping of any hazard. Spills into or upon navigable waters, the contiguous zone, or adjoining shorelines that cause a sheen or discoloration on the surface of the water, may require notification of the National Response Center (phone number 800-424-8802).

Methods for Containment and Clean-Up: Notify relevant authorities in accordance with all applicable regulations. Immediate cleanup of any spill is recommended. Dike far ahead of spill for later recovery or disposal. Absorb spill with inert material such as sand or vermiculite, and place in suitable container for disposal. If spilled on water remove with appropriate methods (e.g. skimming, booms or absorbents).

7. Handling and Storage

Precautions for safe handling: Wash thoroughly after handling. Use good personal hygiene practices and wear appropriate personal protective equipment. Keep away from flames and hot surfaces.

Do not enter confined spaces such as tanks or pits without following proper entry procedures such as ASTM D-4276 and 29CFR 1910.146. Do not wear contaminated clothing or shoes.

Conditions for safe storage: Keep container(s) tightly closed. Use and store this material in cool, dry, well-ventilated area away from heat and all sources of ignition. Store only in approved containers. Keep away from any incompatible material (see Section 10). Protect container(s) against physical damage.

"Empty" containers retain residue and may be dangerous. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, or other sources of ignition. They may explode and cause injury or death. "Empty" drums should be completely drained, properly bunged, and promptly shipped to the supplier or a drum reconditioner. All containers should be disposed of in an environmentally safe manner and in accordance with governmental regulations. Before working on or in tanks which contain or have contained this material, refer to OSHA regulations, ANSI Z49.1, and other references pertaining to cleaning, repairing, welding, or other contemplated operations.

8. Exposure Controls / Personal Protection

<table>
<thead>
<tr>
<th>Component</th>
<th>US-ACGIH</th>
<th>OSHA</th>
<th>Other</th>
</tr>
</thead>
<tbody>
<tr>
<td>Lubricant Base Oil (Petroleum)</td>
<td>TWA: 5mg/m³, STEL: 10 mg/m³ as Oil Mist, if generated</td>
<td>TWA: 5 mg/m³ as Oil Mist, if generated</td>
<td>---</td>
</tr>
</tbody>
</table>

Note: State, local or other agencies or advisory groups may have established more stringent limits. Consult an industrial hygienist or similar professional, or your local agencies, for further information.

Engineering controls: If current ventilation practices are not adequate to maintain airborne concentrations below the established exposure limits, additional engineering controls may be required.

Eye/Face Protection: The use of eye protection that meets or exceeds ANSI Z.87.1 is recommended to protect against potential eye contact, irritation, or injury. Depending on conditions of use, a face shield may be necessary.

Skin/Hand Protection: The use of gloves impervious to the specific material handled is advised to prevent skin contact. Users should check with manufacturers to confirm the breakthrough performance of their products. Suggested protective materials: Nitrile.

Respiratory Protection: Where there is potential for airborne exposure above the exposure limit a NIOSH certified air purifying respirator equipped with R or P95 filters may be used.

A respiratory protection program that meets or is equivalent to OSHA 29 CFR 1910.134 and ANSI Z88.2 should be followed whenever workplace conditions warrant a respirator's use. Air purifying respirators provide limited protection and cannot be used in atmospheres that exceed the maximum use concentration (as directed by regulation or the manufacturer's instructions), in oxygen deficient (less than 19.5 percent oxygen) situations, or under conditions that are immediately dangerous to life and health (IDLH).

Suggestions provided in this section for exposure control and specific types of protective equipment are based on readily available information. Users should consult with the specific manufacturer to confirm the performance of their protective equipment. Specific situations may require consultation with industrial hygiene, safety, or engineering professionals.

9. Physical and Chemical Properties
9. **Physical and Chemical Properties**

**Note:** Unless otherwise stated, values are determined at 20°C (68°F) and 760 mm Hg (1 atm). Data represent typical values and are not intended to be specifications.

<table>
<thead>
<tr>
<th>Property</th>
<th>Value/Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Clear and bright</td>
</tr>
<tr>
<td>Physical Form</td>
<td>Liquid</td>
</tr>
<tr>
<td>Odor</td>
<td>Petroleum</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>No data</td>
</tr>
<tr>
<td>pH</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>&lt;1 mm Hg</td>
</tr>
<tr>
<td>Vapor Density (air=1)</td>
<td>&gt;1</td>
</tr>
<tr>
<td>Boiling Point/Range</td>
<td>No data</td>
</tr>
<tr>
<td>Melting/Freezing Point</td>
<td>&lt;-0.4°F / &lt;-18°C</td>
</tr>
<tr>
<td>Pour Point</td>
<td>&lt;-0.4°F / &lt;-18°C</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>Negligible</td>
</tr>
<tr>
<td>Partition Coefficient (n-octanol/water) (Kow):</td>
<td>No data</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>0.86 - 0.87 @ 60°F (15.6°C)</td>
</tr>
<tr>
<td>Bulk Density</td>
<td>7.2 - 7.3 lbs/gal</td>
</tr>
<tr>
<td>Viscosity</td>
<td>5 - 11 cSt @ 100°C; 30 - 110 cSt @ 40°C</td>
</tr>
<tr>
<td>Percent Volatile</td>
<td>Negligible</td>
</tr>
<tr>
<td>Evaporation Rate (nBuAc=1):</td>
<td>&lt;1</td>
</tr>
<tr>
<td>Flash Point</td>
<td>&gt;302°F / &gt;150°C</td>
</tr>
<tr>
<td>Test Method</td>
<td>Pensky-Martens Closed Cup (PMCC), ASTM D93, EPA 1010</td>
</tr>
<tr>
<td>LEL (vol % in air)</td>
<td>No data</td>
</tr>
<tr>
<td>UEL (vol % in air)</td>
<td>No data</td>
</tr>
<tr>
<td>Autoignition Temperature</td>
<td>No data</td>
</tr>
</tbody>
</table>

10. **Stability and Reactivity**

**Stability:** Stable under normal ambient and anticipated conditions of use.

**Conditions to Avoid:** Extended exposure to high temperatures can cause decomposition.

**Materials to Avoid (Incompatible Materials):** Avoid contact with strong oxidizing agents and strong reducing agents.

**Hazardous Decomposition Products:** Not anticipated under normal conditions of use.

**Hazardous Polymerization:** Not known to occur.

11. **Toxicological Information**

**Chronic Toxicity:**

**Lubricant Base Oil (Petroleum):**

**Carcinogenicity:** The petroleum base oils contained in this product have been highly refined by a variety of processes including severe hydrocracking/hydroprocessing to reduce aromatics and improve performance characteristics. All of the oils meet the IP-346 criteria of less than 3 percent PAH's and are not considered carcinogens by NTP, IARC, or OSHA.

**Acute Toxicity:**

<table>
<thead>
<tr>
<th>Component</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Lubricant Base Oil (Petroleum)</td>
<td>&gt;5 g/kg</td>
<td>&gt;2 g/kg</td>
<td>No data</td>
</tr>
</tbody>
</table>

12. **Ecological Information**

**Ecotoxicity:** Experimental studies show that acute aquatic toxicity values are greater than 1000 mg/l. These values are consistent with the predicted aquatic toxicity of these substances based on their hydrocarbon compositions.

**Mobility:** Volatilization to air is not expected to be a significant fate process due to the low vapor pressure of this material. In water, base oils will float and spread over the surface at a rate dependent upon viscosity. There will be significant removal of hydrocarbons from the water by sediment adsorption. In soil and sediment, hydrocarbon components will show low mobility with adsorption to sediments being the predominant physical process. The main fate process is expected to be slow biodegradation of base oil components in soil and sediment.
Persistence and degradability: The hydrocarbons in this material are not readily biodegradable, but since they can be degraded by microorganisms, they are regarded as inherently biodegradable.

Bioaccumulation Potential: Log Kow values measured for the hydrocarbon components of this material range from 4 to over 6, and therefore regarded as having the potential to bioaccumulate. In practice, metabolic processes may reduce bioconcentration.

13. Disposal Considerations

The generator of a waste is always responsible for making proper hazardous waste determinations and needs to consider state and local requirements in addition to federal regulations.

This material, if discarded as produced, would not be a federally regulated RCRA "listed" hazardous waste and is not believed to exhibit characteristics of hazardous waste. See Sections 7 and 8 for information on handling, storage and personal protection and Section 9 for physical/chemical properties. It is possible that the material as produced contains constituents which are not required to be listed in the MSDS but could affect the hazardous waste determination. Additionally, use which results in chemical or physical change of this material could subject it to regulation as a hazardous waste.

This material under most intended uses would become "Used Oil" due to contamination by physical or chemical impurities. Whenever possible, Recycle Used Oil in accordance with applicable federal and state or local regulations. Container contents should be completely used and containers should be emptied prior to discard.

14. Transportation Information

U.S. Department of Transportation (DOT)
Shipping Description: Not regulated
Note: If shipped by land in a packaging having a capacity of 3,500 gallons or more, the provisions of 49 CFR, Part 130 apply. (Contains oil)

International Maritime Dangerous Goods (IMDG)
Shipping Description: Not regulated
Note: U.S. DOT compliance requirements may apply. See 49 CFR 171.22, 23 & 25.

International Civil Aviation Org. / International Air Transport Assoc. (ICAO/IATA)
UN/ID #: Not regulated

<table>
<thead>
<tr>
<th>LTD. QTY</th>
<th>Passenger Aircraft</th>
<th>Cargo Aircraft Only</th>
</tr>
</thead>
<tbody>
<tr>
<td>Packaging Instruction #:</td>
<td>---</td>
<td>---</td>
</tr>
<tr>
<td>Max. Net Qty. Per Package:</td>
<td>---</td>
<td>---</td>
</tr>
</tbody>
</table>

15. Regulatory Information

CERCLA/SARA - Section 302 Extremely Hazardous Substances and TPQs (in pounds):
This material does not contain any chemicals subject to the reporting requirements of SARA 302 and 40 CFR 372.

CERCLA/SARA - Section 311/312 (Title III Hazard Categories)
Acute Health: No
Chronic Health: No
Fire Hazard: No
Pressure Hazard: No
Reactive Hazard: No

CERCLA/SARA - Section 313 and 40 CFR 372:
This material does not contain any chemicals subject to the reporting requirements of SARA 313 and 40 CFR 372.

EPA (CERCLA) Reportable Quantity (in pounds):
This material does not contain any chemicals with CERCLA Reportable Quantities.
California Proposition 65:
This material does not contain any chemicals which are known to the State of California to cause cancer, birth defects or other reproductive harm at concentrations that trigger the warning requirements of California Proposition 65.

Canadian Regulations:
This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the Regulations.

<table>
<thead>
<tr>
<th>WHMIS Hazard Class</th>
</tr>
</thead>
<tbody>
<tr>
<td>None</td>
</tr>
</tbody>
</table>

National Chemical Inventories:
All components are either listed on the US TSCA Inventory, or are not regulated under TSCA.
All components are either on the DSL, or are exempt from DSL listing requirements.

U.S. Export Control Classification Number: EAR99

16. Other Information

<table>
<thead>
<tr>
<th>Date of Issue:</th>
<th>31-Mar-2009</th>
</tr>
</thead>
<tbody>
<tr>
<td>Status:</td>
<td>Final</td>
</tr>
<tr>
<td>Previous Issue Date:</td>
<td>08-Aug-2008</td>
</tr>
<tr>
<td>Revised Sections or Basis for Revision:</td>
<td>Product Name / Synonyms (Section 1)</td>
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<tr>
<td>MSDS Number:</td>
<td>778982</td>
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</table>

Guide to Abbreviations:
ACGIH = American Conference of Governmental Industrial Hygienists; CASRN = Chemical Abstracts Service Registry Number; CEILING = Ceiling Limit (15 minutes); CERCLA = The Comprehensive Environmental Response, Compensation, and Liability Act; EPA = Environmental Protection Agency; IARC = International Agency for Research on Cancer; LEL = Lower Explosive Limit; NE = Not Established; NFPA = National Fire Protection Association; NTP = National Toxicology Program; OSHA = Occupational Safety and Health Administration; PEL = Permissible Exposure Limit (OSHA); SARA = Superfund Amendments and Reauthorization Act; STEL = Short Term Exposure Limit (15 minutes); TLV = Threshold Limit Value (ACGIH); TWA = Time Weighted Average (8 hours); UEL = Upper Explosive Limit; WHMIS = Worker Hazardous Materials Information System (Canada)

Disclaimer of Expressed and implied Warranties:
The information presented in this Material Safety Data Sheet is based on data believed to be accurate as of the date this Material Safety Data Sheet was prepared. HOWEVER, NO WARRANTY OF MERCHANTABILITY, FITNESS FOR ANY PARTICULAR PURPOSE, OR ANY OTHER WARRANTY IS EXPRESSED OR IS TO BE IMPLIED REGARDING THE ACCURACY OR COMPLETENESS OF THE INFORMATION PROVIDED ABOVE, THE RESULTS TO BE OBTAINED FROM THE USE OF THIS INFORMATION OR THE PRODUCT, THE SAFETY OF THIS PRODUCT, OR THE HAZARDS RELATED TO ITS USE. No responsibility is assumed for any damage or injury resulting from abnormal use or from any failure to adhere to recommended practices. The information provided above, and the product, are furnished on the condition that the person receiving them shall make their own determination as to the suitability of the product for their particular purpose and on the condition that they assume the risk of their use. In addition, no authorization is given nor implied to practice any patented invention without a license.