Castable
Photoreactive Resin for Form 1, Form 1+

SAFETY DATA SHEET
Prepared: 9/25/2014
Revised: 4/20/2015

GHS-Labelling
Hazard pictograms:

Signal word: Warning
1. Chemical Product and Company Identification

**Product Identification:** Photoreactive Resin  
**Product Class:** Mixture of methacrylic acid esters, photoinitiators, and proprietary dye package  
**Product Use:** For use in Formlabs printer Form 1, Form 1+  
**Company:** Formlabs, Inc.  
35 Medford Street, Suite #201  
Somerville, MA  
**Date of Preparation:** 9/25/2014  
**For Emergencies:** North America call +1 800 255 3924  
Worldwide Intl. call +01 813 248 0585  
Reference Contract Number MIS4707563

2. Hazards Identification

**EMERGENCY OVERVIEW**  
**COLOR:** BLUE  
**PHYSICAL STATE:** LIQUID  
**ODOR:** SLIGHTLY ACRYLIC

*Classification of the substance or mixture:*  
Skin irritation, Category 3  
Eye irritation, Category 2B  
Target Organ Systemic Toxicity, Category 3

*For the full text of the H-Statements mentioned in this Section, see Section 16.

**GHS-LABELLING**

Hazard pictograms:  
**SIGNAL WORD:** WARNING

**HAZARD STATEMENTS**

H315 Causes skin irritation  
H317 May cause an allergic skin reaction  
H320 Causes eye irritation  
H335 May cause respiratory irritation  
H402 Harmful to aquatic life

**PRECAUTIONARY STATEMENT(S)**

**Prevention:**  
P261 Avoid breathing gas/mist/vapors/spray  
P264 Wash skin thoroughly after handling  
P272 Contaminated work clothing should not be allowed out of the workplace  
P273 Avoid release into the environment  
P280 Wear protective gloves/protective clothing/eye protection/face protection
Response:
P302 + P352: IF ON SKIN (or hair): Wash with plenty of soap and water.
P305 + P351 + P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310: IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P333 + P313: IF SKIN IRRITATION OR RASH OCCURS: Get medical advice/attention.
P362: Take off contaminated clothing and wash before reuse.
P391: Collect spillage.

SUPPLEMENTAL HEALTH INFORMATION

Potential Health Effects:

Effects due to processing releases:
Irritating to eyes, respiratory system and skin. Prolonged or repeated exposure may cause: headache, drowsiness, nausea, weakness (severity of effects depends on extent of exposure).

Other:
This product may release fume and/or vapor of variable composition depending on processing time and temperature. Possible cross sensitization with other acrylates and methacrylates.

3. Composition/Information on Ingredient

<table>
<thead>
<tr>
<th>Components</th>
<th>Approximate % by weight</th>
<th>C.A.S. No. &amp; EINECS No.</th>
<th>Hazard Statements</th>
<th>UK/EU Classification according to Directive 67/548/EEC</th>
</tr>
</thead>
<tbody>
<tr>
<td>A. Methacrylated oligomers</td>
<td>Proprietary</td>
<td>Proprietary</td>
<td>Not a hazardous substance or mixture</td>
<td>Xi; Irritant, R36/37/38, R43 S3, S7/9, S20, S26, S29, S37/39</td>
</tr>
<tr>
<td>B. Methacrylated monomer</td>
<td>Proprietary</td>
<td>Proprietary</td>
<td>H315, H317, H320, H335</td>
<td>Xi; Irritant, R36/37/38, R43 S3, S7/9, S20, S26, S29, S37/39</td>
</tr>
<tr>
<td>C. Photoinitiator(s)</td>
<td>Proprietary</td>
<td>Proprietary</td>
<td>H303, H402</td>
<td></td>
</tr>
</tbody>
</table>

4. First-Aid Measures

Emergency Overview: This product is a blue colored liquid with a strong characteristic odor. This product may cause skin and eye irritation. The inhalation of high vapor concentration may cause a headache and nausea.

Inhalation: In case of exposure to a high concentration of vapor or mist, remove person to fresh air. If breathing has stopped, administer artificial respiration and seek medical attention.

Eye Contact: Immediately flush with plenty of clean water (under eye lids) for at least 20 minutes. Hold eyelids apart to ensure flushing. Washing within one minute of contact is essential to achieve maximum effectiveness. Seek medical attention immediately. Do not apply oil or oily ointments unless ordered by a physician.

Skin Contact: Remove contaminated clothing and rinse contact area thoroughly with soap and water. Particular attention should be paid to hair, nose, and ears, and other areas not easily cleaned. Wash clothing before reuse. If irritation develops, consult a physician.

Ingestion: If ingested, dilute with water by giving glasses of water or milk to the victim. Do not give anything by mouth if the victim is rapidly losing consciousness, is unconscious, or convulsing. Do not induce vomiting. If vomiting occurs naturally, keep airways clear. Get medical attention. Provide an estimate of the time at which the material was ingested and the amount of the substance that was swallowed.
5. Fire-Fighting Measures

**Flash Point:** > 93 °C / 200 °F

**Method:** Setaflash

**Ignition Temperature:** No data

**Lower Explosion Limit:** No data

**Upper Explosion Limit:** No data

**Extinguishing Media:** Use carbon dioxide or dry chemical for small fires; aqueous foam or water spray for large fires.

**Special Firefighting Procedures:** Firefighters should wear full protection clothing and self-contained breathing apparatus (SCBA). Thoroughly decontaminate firefighting equipment including all firefighting apparel after the incident.

**Unusual Fire & Explosion:** Emits irritating vapors. High temperatures, accidental impurities, or exposure to radiation or oxidizers may cause spontaneous polymerization generating heat/pressure and rupture/explosion of closed containers.

**Exposure Hazard(s):** Material — Irritant

When burned, the following hazardous products of combustion can occur:
- Carbon oxides
- Hazardous organic compounds

6. Accidental Release Measures

**Procedures of Personal Precautions:** Wear adequate personal protective clothing and equipment, as outlined in Section 8.

**Environmental Precautions:** Contain spill to prevent spread into drains, sewers, water supplies, or soil. Avoid release into the environment. Dispose of in accordance with all applicable federal, state and local regulations.

**Methods of Cleaning Up:** In the event of a spill, immediately remove all sources of ignition. Cover the liquid with inert absorbent. Using appropriate personal protective equipment and non-sparking tools, contain spilled material.

**Waste Disposal Method:** Do not dispose of in sewers, lakes, rivers or streams. Scoop all contaminated material into compatible bottles or drums for proper disposal. Dispose of in accordance with all applicable federal, state and local regulations. National or regional provisions may also be in force.

7. Handling and Storage

**Handling Precautions:** User Exposure — This product should be used in well-ventilated areas. Product may cause irritation. Avoid contact with eyes. Avoid prolonged or repeated contact with skin. Wash hands with soap and water before eating, drinking, smoking, applying cosmetics, or using toilet facilities. Launder contaminated clothing before reuse. Contaminated leather articles, including shoes, cannot be decontaminated and should be destroyed to prevent reuse. Solvents should never be used to clean hands or skin because they increase the penetration of the material into skin.

**Storage Precautions:** Suitable — Store in a cool, dry place out of direct sun light, in opaque or amber containers. Store the containers at 10 – 35 °C (50 – 95 °F). Do not exceed 60 °C (140 °F) when in storage. Keep containers closed. Avoid ignition sources.

**Special Requirements:** Do not heat containers with steam or electrical equipment. Heating this product above 150 °C (300 °F) in the presence of air may cause slow oxidative decomposition; above 260 °C (500 °F) polymerization may occur. Fumes and vapors from this thermal decomposition may be dangerous (carbon monoxide, carbon dioxide, nitrous oxides). Do not breathe fumes.
8. Exposure Controls & Personal Protection

EXPOSURE LIMITS

<table>
<thead>
<tr>
<th>Component</th>
<th>HSIS Australia</th>
<th>IOELVs (UK)</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>WEEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. Methacrylated oligomers</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>2. Methacrylated monomer</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>3. Photoinitiator(s)</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
</tbody>
</table>

No occupational exposure limit values exist for the materials contained in this product.

NOTATIONS

IOELVs — Indicative Occupational Exposure Limit Values
TWA — Time Weighted Average
OEL — Occupational Exposure Limits
PEL — Permissible Exposure Limit
TLV — Threshold Limit Value
STEL — Short Term Exposure Limit
WEEL — Workplace Environmental Exposure Level by the American Industrial Hygiene Association

EXPOSURE CONTROLS

Ventilation Controls: Ensure adequate ventilation.

Respiratory Protection: Respirators are generally not needed under normal conditions of use. If this material is handled at elevated temperature, under mist forming conditions or in case of accidental release of large quantities of product use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Protective Gloves: Wear impervious gloves (nitrile or neoprene) for routine handling.

Eye and Face Protection: Chemical splash goggles or a face shield is recommended during operations where splashing could occur.

Skin Protection: Avoid all skin contact. Depending on the conditions of use, cover as much of the exposed skin area as possible by wearing gloves, aprons, long pants, and long sleeved shirts.

Other Controls: For operations where contact can occur a safety shower and eye wash facility should be available. Always use good personal hygiene and housekeeping practices. Wash hands thoroughly after handling.

Environmental Exposure Controls: Keep product from waterways and watersheds. This substance is not readily biodegradable and is dangerous for the environment. Avoid release into the environment.

9. Physical & Chemical Properties

Appearance: Liquid, blue color
Odor: Characteristic/Acrylate

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
<th>Unit</th>
<th>Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Specific Gravity</td>
<td>1.09 – 1.12</td>
<td>g/cm³</td>
<td></td>
</tr>
<tr>
<td>Boiling Point</td>
<td>&gt; 100</td>
<td>°C</td>
<td></td>
</tr>
<tr>
<td>Flash Point</td>
<td>&gt; 100</td>
<td>°C</td>
<td></td>
</tr>
<tr>
<td>Ignition Temperature</td>
<td>no data</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lower Explosion Limit</td>
<td>no data</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Upper Explosion Limit</td>
<td>no data</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Viscosity</td>
<td>250 – 325</td>
<td>cps</td>
<td>@ 25 °C (77 °F)</td>
</tr>
</tbody>
</table>
Vapour Pressure: Not established  
Solubility in Water: Only very slightly soluble  
Solubility in Organic Solvents: Soluble in organic solvents  
Volatile Characteristics: Negligible  
Electrostatic Discharge: Safe  
Electric Conductivity: Dielectric

10. Stability and Reactivity

**Stability:** Stable when stored in original container designed for use with light sensitive materials under 35 °C (95 °F) in dark, cool place.

**Conditions to Avoid:** Storage > 100 °F, exposure to light, loss of dissolved air, and contamination with incompatible materials.

**Incompatible Materials to Avoid:** Polymerization initiators, including peroxides, strong oxidizing agents, alcohols, copper, copper alloys, carbon steel, iron, rust, and strong bases.

**Hazardous Decomposition Products:** Hazardous decomposition products may include oxides of carbon, nitrogen and various hydrocarbon fragments.

**Hazardous Polymerization:** Hazardous polymerization may occur. Uncontrolled polymerization may cause rapid evolution of heat and increase in pressure that could result in violent rupture of sealed storage vessels or containers.

11. Toxicological Information

A. Methacrylated oligomers Practically nontoxic
B. Methacrylated monomer Acute Oral Toxicity LD50 > 3000 mg/kg body weight (vendor literature)
C. Photoinitiator(s) Acute Oral Toxicity LD50 > 2500 mg/kg body weight (tested in rats) (vendor literature)
Acute Dermal Toxicity LD50 > 5000 mg/kg body weight (vendor literature)

Individual components of this product are not reported to produce mutagenic effects in humans. None of the components of this material are listed by IARC, NTP, OSHA or ACGIH as carcinogens.

12. Ecological Information

Keep product from waterways and watersheds. This substance is not readily biodegradable. Dispose of in accordance with all applicable federal, state and local regulations.

A. Methacrylated oligomers Practically nontoxic
B. Methacrylated monomer No data available
C. Photoinitiator(s) No data available

13. Disposal Considerations

Dispose of in accordance with governmental regulations (community, national or regional). Contact a licensed professional waste disposal service to dispose of this mixture. As with all foreign substances, do not allow to enter storm or sewer drainage systems. Avoid release into the environment.

**Contaminated Packaging:** Dispose of as unused product. Expose the open emptied container to light until material has solidified, then dispose.
14. Transport Information

**Department of transportation classification:** Not hazardous by D.O.T. regulations  
**D.O.T. proper shipping name:** Not regulated  
**International Maritime Dangerous Goods Code (IMDG):** Not regulated  
**International Air Transportation Association (IATA):** Not regulated  
**Other requirements:** N/A  
**Australian HazChem Code:** N/A

15. Regulatory Information

The following provides a summary of the legal requirements.

**Risk Phrases:**  
R36/37/38 — Irritating to eyes, respiratory system and skin  
R43 — May cause sensitization by skin contact

**Safety Phrases:**  
S3 — Keep in a cool place  
S7/9 — Keep container  
S20 — When using do not eat or drink  
S26 — In case of contact with eyes, rinse immediately with plenty of water and seek medical advice  
S29 — Do not empty into drains  
S36 — Wear suitable protective clothing  
S37/39 — Wear suitable gloves and eye/face protection

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**FULL TEXT OF ANY R-PHRASES AND S-PHRASES:**

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>EPA* TSCA</th>
<th>CA Prop 65</th>
<th>EINECS</th>
<th>European Community Standards</th>
<th>Listed as dangerous chemicals per ESIS</th>
<th>EEC Symbol</th>
<th>DSL</th>
<th>NDSL</th>
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<td>Yes</td>
<td>None</td>
<td>No</td>
<td>H303, H402</td>
<td>Yes</td>
<td>No</td>
</tr>
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</table>

All the components present in this product at concentrations equal to or greater than 0.1% are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory.

**Substance Preparation Classification:**

![Irritant]
SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

Pursuant to Title III of the Superfund Amendments and Reauthorization Act of 1986, (SARA) and 40 CFR 372 Part 372, this product does not contain chemicals subject to the reporting requirements under Section 313.

California Proposition 65: This product does not contain chemicals which are known to the state of California to cause cancer.

16. Other Information

HMIS (Hazardous Materials Information System) for secondary labelling:

<table>
<thead>
<tr>
<th>Category</th>
<th>Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>HEALTH</td>
<td>2</td>
</tr>
<tr>
<td>FIRE HAZARD</td>
<td>1</td>
</tr>
<tr>
<td>REACTIVITY</td>
<td>1</td>
</tr>
<tr>
<td>PERSONAL PROTECTIVE EQUIPMENT</td>
<td>D</td>
</tr>
</tbody>
</table>

REFERENCES:
1. 2011 Threshold Limit Values and Biological Exposure Indices. American Conference of Governmental Industrial Hygienists.
2. MSDS + Cheminfo CD-ROM, Canadian Centre for Occupational Health and Safety
3. SAX’S Dangerous Properties of Industrial Materials, Tenth Edition
4. TSCA & SARA Title III, U.S. Environmental Protection Agency and the National Technical Information Services
5. Raw Material Manufacturers Material Safety Data Sheets
8. NOHSC Hazardous Information Substances Information System, Department of Employment and Workplace Relations, Australian Government, 2005

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